

U.S. DEPARTMENT OF AGRICULTURE

CONTAINER EXAMINATION WORKSHEET

TABLE VII – PLASTIC CONTAINERS
(Rigid and Semi-Rigid Bottles, Jars, Tubs, Trays, Pails, etc.)

Name and Address of Applicant	PRODUCT	TYPE AND SIZE OF CONTAINER
	LOT NO.	LOT SIZE*
INSPECTION STATUS OF LOT* <input type="checkbox"/> ORIGINAL <input type="checkbox"/> RESUBMITTED		INSPECTION POINT
CODES AND APPROXIMATE NO. OF CONTAINERS PER CODE*		
*As stated by applicant.		

<input type="checkbox"/> Normal <input type="checkbox"/> Tightened <input type="checkbox"/> Reduced	CODE _____ First Sample Second Sample Total Sample	No. of Sample Units	CRITICAL AQL: 0.25 If other specify _____		MAJOR AQL: 1.5 If other specify _____		TOTAL (Minor, Critical, and Major Defects) AQL: 6.5 If other specify _____	
			Ac	Re	Ac	Re	Ac	Re

Defect No.	Type of Defect	1 st Sample	2 nd Sample	Defect No.	Type of Defect	1 st Sample	2 nd Sample
	Type or size of container or component parts not as specified	NONE PERMITTED		2	Broken or leaking container		CRITICAL
1	Closure not sealed, crimped, or fitted properly	CRITICAL		207	Cap (non-heat processed):		Minor
101	(a) Heat processed			208	(a) Cross-threaded		
201	(b) Non-heat processed	MAJOR			(b) Loose but not leaking		Minor
201	Dirty, stained, or smeared container	Minor		3	Cap (heat processed);		CRITICAL
202	Chip in plastic	Minor		106	Cross-threaded or loose		
203	Un-melted gels in plastic	Minor		107	Security seals:		MAJOR
204	Pits in surface of plastic	Minor		108	(a) Closure ring missing		
205	Sagging surface	Minor		209	(b) Missing or torn outer safety seal		MAJOR
206	Air bubble within plastic:	Minor		109	(c) Inner safety seal - missing, torn, or poor seal		MAJOR
102	(a) 1/8 inch to 1/16 inch in diameter	MAJOR		110	(d) Sealing tape or cello ban (when required):		
103	(b) Exceeding 1/8 inch in diameter	MAJOR		111	1. Improperly place		MAJOR
104	Checked	MAJOR			2. Not covering juncture of cap and plastic		MAJOR
105	Thin spot in plastic	MAJOR			3. Ends overlap by less than 1/2 inch		MAJOR
105	Blister (structural defect)	MAJOR			4. Loose or deteriorating		MAJOR
					OTHER (Specify)		

TABLE XII – LABEL, MARKING, OR CODE

101	Not specified method	MAJOR		202	Torn or mutilated	Minor	
102	Missing (when required)	MAJOR		203	Text illegible or incomplete	Minor	
103	Torn or scratched, obliterating any marking on the label	MAJOR		204	In wrong location	Minor	
104	Incorrect	MAJOR			OTHER (Specify)		
201	Loose or improperly applied	Minor					

	Minor	Major	Critical	Total	ACTION TAKEN BASED ON FIRST SAMPLE
First sample					<input type="checkbox"/> LOT ACCEPTED <input type="checkbox"/> LOT REJECTED <input type="checkbox"/> SECOND SAMPLE
Second sample					ACTION TAKEN ON SECOND SAMPLE (If required)
Grand total					<input type="checkbox"/> LOT ACCEPTED <input type="checkbox"/> LOT REJECTED
DATE INSPECTED					SIGNATURE OF INSPECTOR (Print and Sign Name)

REMARKS